

# HZY-320 多功能全自动电脑弯刀机

## HZY-320 Multi-function Automatic Rule Bending Machine

HZY系列多功能全自动电脑弯刀机，实现多功能多角度精密磨边，专业适用于制作高效和高精度的印刷刀模、吸塑刀模、不干胶刀模、电子刀模、光电刀模、烟包刀模等。HZY has broaching function which is applied for high-end printing dies, blister packaging dies, sticker dies, screen protector dies, cigarette packaging dies, etc.

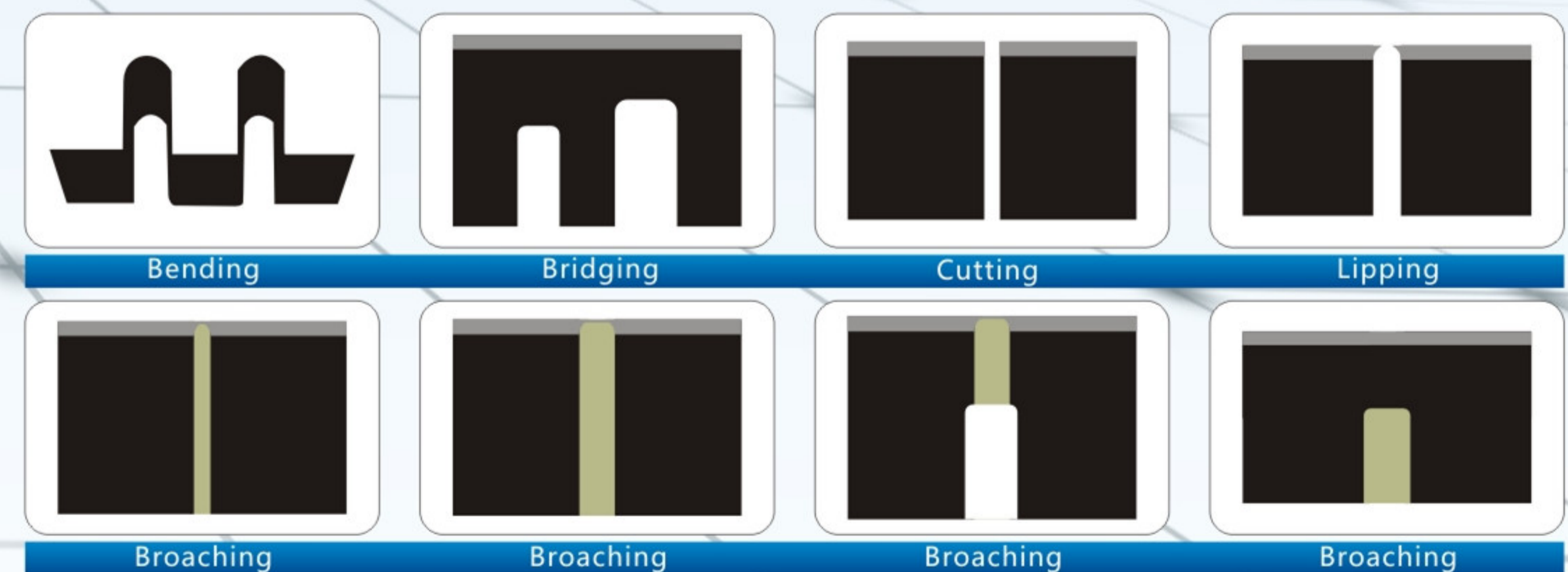


### > 特点 Features

- ◆ 可在一台机器上完成弯曲、剪切、鹰嘴、桥位、磨边等功能。  
All in one machine for bending, cutting, lipping, bridging, broaching.
- ◆ 最新研发多组磨碟系统，以实现不同尺寸的磨边。  
Newly developed multi wheel changing system for broaching.
- ◆ 精密的伺服控制系统，正反双向四磨碟，可同时使用“V”形、平形双功能磨边，精度高。  
4 different kind of wheels and functions are controlled by fully automatic servo. Unique Edge Broaching function, coordinating dual broaching with “V” and “Flat” broach for achieving new method using joints without Lipping joint.
- ◆ 磨边宽度可通过软件自动调节，根据圆角大小的不同，自动控制磨边深度，圆角制作更加精准精细（最小可达R0.1），生产效率更高，也更节省刀片。  
Broaching depth can be controlled by software setting easily.
- ◆ 采用钨钢磨碟，可磨修，经久耐用。  
Low maintenance cost with long lasting wheels.
- ◆ 独创的双马达双丝杆动态液压夹刀装置，自主开发了独有的动态互换夹持控制系统，可使送刀真正做到不停歇高精度循环送料，最大化的提高了整机的生产速度及弯折精度。（精密研磨级进口滚珠丝杆，配合Future CAM，达到国际领先精度。）  
Original hydraulic rule-clamping system with imported double-motor and double-ball screw, which can accurately feed rules continuously.
- ◆ 自主研发的XMBW软件支持CAD文件及多种文件格式（DWG, DXF, NC, CFF2, DDES2）。  
XMBW software supports industrial standard CAD files(DWG, DXF, NC, CFF2, DDES2).
- ◆ 可选配自动升降刀盘，可安装多达6种不同型号的刀料，触摸屏式操作，人性化控制面板设计，方便快捷。独立一体型，方便摆放和移动。  
Option: 6 lines auto rule cassette. Taking 6 different type of rule and crease. The touch screen is easy to operation.

### > 参数 Technical Parameter

型号Type	HZY-320	电脑配置Computer	Windows based PC with color monitor 22"
刀料厚度Rule Thickness	0.45-1.07mm	设备尺寸Dimension	2800*1200*1700mm
刀料高度Rule Height	8-32mm	供电要求Power Supply	单相 single phase 220V, 15A, 5KVA, 50Hz
最小弯曲尺寸Min Bending Length	2mm	供气要求Gas Supply	1 CFM at 6 bars
最小剪切尺寸Min Cutting Length	1mm	设备重量Weight	750kg



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